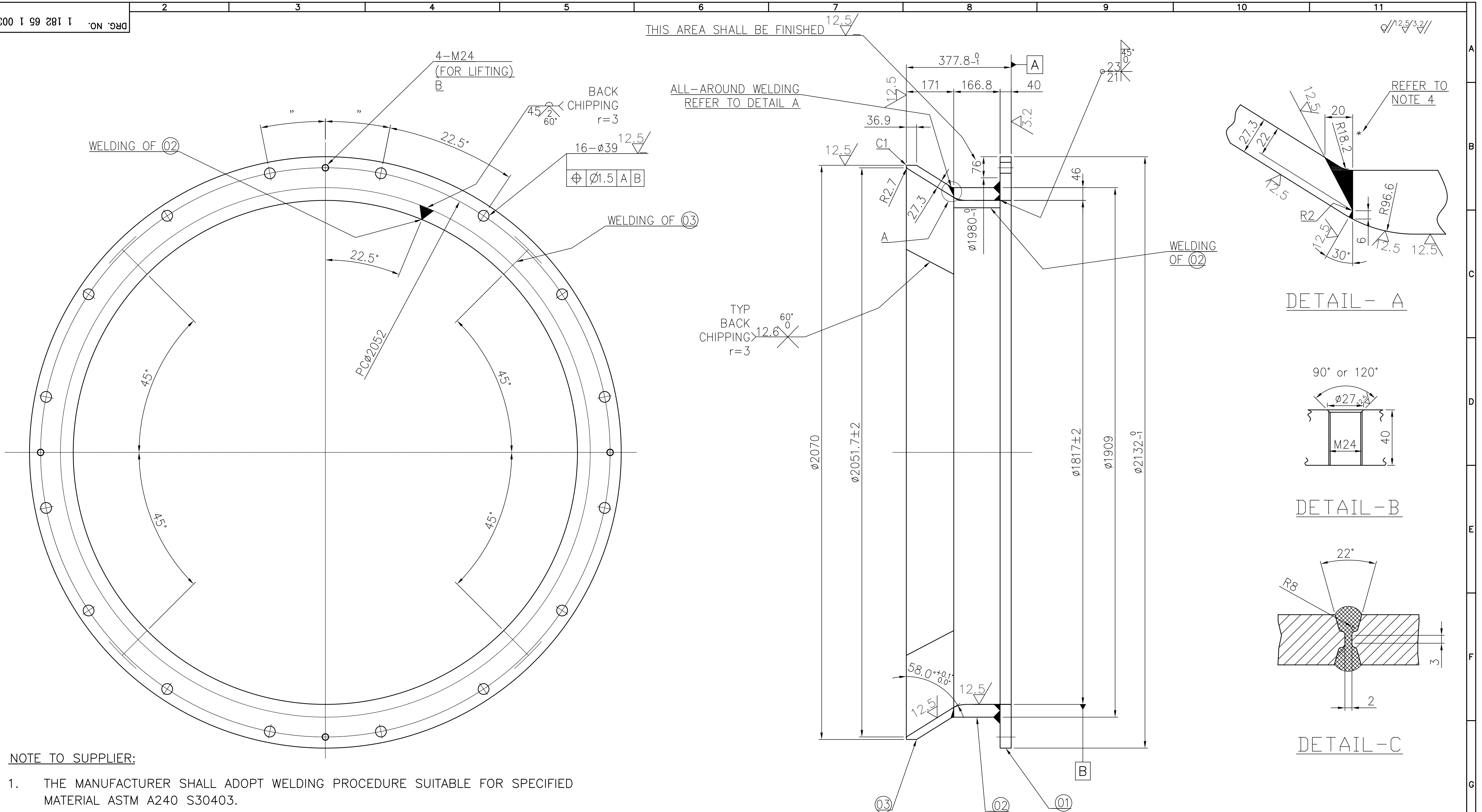


INVENTORY NO	SIGN. AND DATE	REF. DRG. NO.	COMPUTER FILE NAME :
			1 182 65 1 0032 S00 R00



NOTE TO SUPPLIER:

1. THE MANUFACTURER SHALL ADOPT WELDING PROCEDURE SUITABLE FOR SPECIFIED MATERIAL ASTM A240 S30403.
2. ITEM NO. ① SHALL BE MANUFACTURED EITHER FROM ANNULAR RING OR RING SEGMENTS (MAX. NO. 4) AS PER WELD DETAIL—C SHOWN. CARE SHALL BE TAKEN WHILE WELDING SUCH THAT JOINTS DO NOT INTERFERE WITH BOLT AND TAP HOLES.
3. ALL WELDING AREAS SHALL BE CHECKED BY LPI, AS PER ASME SEC. V ARTICLE 6 & 24, AND THE RESULT SHALL CONFIRM TO ASME SEC. VIII DIV.1 APPENDIX 8.
4. WELDING END * MARKED SHALL BE FINISHED WITH GRINDER OR TIG TOE TREATMENT SHALL BE IMPLEMENTED.
5. PAINTING PROCEDURE SHALL BE REFERRED TO FP13627.

03	SHELL PLATE	ASTM A240 S30403	1
02	SHELL PLATE	ASTM A240 S30403	1
01	FLANGE	ASTM A240 S30403	1
ITEM No.	DESCRIPTION	MATERIAL SPECIFICATION	QTY.

ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.		QUANTITY

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED - REF. TO HY0230261 FOR UN TOLERANCES. - CHAMFER M/CD SHARP ED 1.2 TO 1.0 AT 45°. - INTERNAL M/CD CORNER RADI 1 TO 0.7. - THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.	TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT MKSY 220C CONCRETE VOLUTE PUMP	
	DR. NAME SIGN. DATE NO. OF VAR. GHD. SUDHEER -sd- 30.11.18 APPD. K.H.R.K -sd- 30.11.18	
	DEPT. PUMPS SCALE WEIGHT (KG) REF. TO ASSY DRG. ITEM NO. NO. OF ITEMS CODE 410 N.T.S. 910 -NA- -NA-	
	TITLE IMPELLER GUIDE: CV-CWP	

SHEET NO. 01		NO OF SHEETS 01	
---------------------	--	------------------------	--